TECHNICAL DATA SHEET

QH HYDROLUBRIC™ 2A

SOLUBLE CONCENTRATE OIL FOR HYDRAULIC SYSTEMS

QH HYDROLUBRIC™ 2A is a soluble oil concentrate for water hydraulic systems. QH HYDROLUBRIC™ 2A conditions the water, effectively lubricates packings, cylinders, valves and internal working surfaces, and prevents corrosion and biological growth.

Applications

QH HYDROLUBRIC™ 2A was specifically designed to meet the needs of the aluminum hot rolling Industry. QH HYDROLUBRIC™ 2A is compatible with aluminum hot rolling emulsions. Contamination of this product into in-use hot rolling emulsions will not deter biological control due to incompatible biocides.

Recommendation for Use

The typical emulsion is 3% (3 parts QH HYDROLUBRIC™ 2A to 100 parts water). This emulsion prevents rust and gives light lubricating qualities. For more lubricating qualities, use a 4% or 5% emulsion, depending on operating conditions and the type of water.

Concentration Checks

QH HYDROLUBRIC $^{\text{TM}}$ 2A emulsion concentrations can be determined by using the American Optical Model 10441 refractometer.

Mixing Instructions

To Make the Emulsion

Always add QH HYDROLUBRIC $^{\mathrm{m}}$ 2A to water. Never add water to QH HYDROLUBRIC $^{\mathrm{m}}$ 2A. An effective emulsion cannot be made by adding water to QH HYDROLUBRIC $^{\mathrm{m}}$ 2A. Mechanical agitation is the only positive way of mixing this product with water.

This is the best way to make a stable emulsion: Charge all of the water to the tank or system. Turn on mechanical agitation and slowly add about one-tenth of the QH HYDROLUBRIC™ 2A to the water. Allow this amount to mix thoroughly for about 1 to 5 minutes, depending on the agitation. Then continue adding small amounts of QH HYDROLUBRIC™ 2A as above until required quantity is used.

Benefits

- · Controls pitting, corrosion and gumming in system
- · Lubricates packings, valves and working surface
- · Prevents biological growth
- Prolongs packing life
- Won't stain brass or copper
- · Compatible with aluminum rolling emulsions

Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

Properties

PROPERTY	TYPICAL VALUE	UNIT
Appearance	Dark, amber liquid	
5% Emulsion	Opaque, Milky white emulsion	
pH, 5% Emulsion	9.2	
Density at 60°F	7.66	lbs/gal
Density at 15°C	0.92	Kg/Liter

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